

MIMETE® M F51

FOMAS Group's metal powder plant has been specifically designed to serve the additive manufacturing market. A VIGA, Vacuum Induction melting Inert Gas (argon or nitrogen) Atomization, ensures high purity and spherical powders.

FOMAS Group's guarantees the properties of the standard powder "M F51" set forth in the datasheet included in this page, which is available on stock.

PRODUCT	MIMETE [®] M F51	According to UNS S31803 and EN 1.4462			
Duplex stainless steel with relatively high content of Cr, Mo, and Ni. It shows high corrosion resistance and medium mechanical strength.					
Production process	Vacuum Inert Gas Atomization				
Packaging	10 kg plastic sealed bottle or 100 kg steel drum, with silica bags				

CHEMICAL PROPERTIES 1,2									
MIMETE® M F51	С	Cr	Fe	Mn	Мо	N	Ni	Р	Si
MIN	0	21,0	bal	0	2,50	0,10	4,50	0	0
MAX	0,030	23,0		2,00	3,50	0,20	6,50	0,030	1,00

¹ Minor element ranges, even if not explicitly listed in the table, comply with both UNS and EN standards.

² MIMETE® powders are supplied to a tighter specification to minimise batch-to-batch variations.

PHYSICAL PROPERTIES ³	Sampling / Analysis Methods		
Nominal particle range	50-150	ASTM B215 / ASTM B822	

 $[\]overline{\ }^3$ Other standard particle ranges (i.e. 0-20, 15-45 and 50-100 μ m) available on request.

The production plant has also a testing laboratory accredited by ACCREDIA in compliance with the requirements of the ISO/IEC 17025 international standard.

Unless provided otherwise hereto, terms and conditions ruling the offer of MIMETE® apply.

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