

# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM00000SH**Revision No:

This is to certify:

That

Fomas S.p.A.

Via Martiri dell Liberazione, 17 - 23875 Osnago, LC, Italy

is an approved manufacturer of **Steel Forgings** 

in accordance with

DNV rules for classification - Ships

and the following particulars:

Application area Forgings for hull structures and equipment

Forgings for shafting and machinery

Forgings for gearing

Forgings for boilers, pressure vessels and piping systems

Stainless steel forgings

Steel type Carbon and carbon-manganese,

Alloy,

Austenitic stainless,

Ferritic-austenitic (duplex) stainless

Forging method Open die forging Max. weight See page 2
Max. diameter See page 2
Heat treatment condition See page 2
Additional approval conditions See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at Hamburg on 2022-06-13

This Certificate is valid until **2025-06-30**. DNV local station: **Italy/Malta CMC** 

Approval Engineer: Christian Wildhagen



#### for **DNV**

Digitally Signed By: Roehr, Stefan Location: DNV Hamburg, Germany Signing Date: 15.06.2022, on behalf of

Thorsten Lohmann
Head of Section

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



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# Particulars of the approval

## Forgings for hull structures and equipment

Steel type	Grade <sup>3)</sup>	Forging method 1)	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD	65 000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD	65 000	QT

# Forgings for shafting and machinery Forging for gearing

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD	65 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	65 000	QT

## Forgings for boilers, pressure vessels and piping systems

Steel type	Grade <sup>3)</sup>	Forging method 1)	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F450H, NV F490H	OD	65 000	N, NT, QT
Alloy	NV F0.5Mo, NV F1Cr0.5Mo	OD	65 000	N, NT, QT
	NV F2.25Cr1Mo	OD	65 000	N, QT

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### Stainless steel forgings

Steel type / grade <sup>4)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
Austenitic stainless	OD	65 000	SHT
Ferritic-austenitic (duplex) stainless	OD	65 000	SHT

### Remarks:

- 1) OD: Open die forging
- <sup>2)</sup> QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered SHT: Solution Heat Treated (Solution Annealing)
- 3) Incl. equivalent grades in acc. to other standards
- Stainless steel forgings shall be in accordance with recognized standards, e.g. EN 10222, ASTM A473/A965/A1049 and JIS G 3214, provided that supplementary requirements contained herein are also met. Recognition of other standards is subject to submission to the Society for evaluation.

### Additional approval conditions

Including Electro Slag Remelting process (ESR)

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