

# OIL & GAS

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MASTERING THE SCIENCE OF METALS



# THE GROUP

FOMAS Group is a trusted global partner and industry leader in open die forgings, seamless rolled rings, and metal powders. Since 1956, the Group has combined advanced metallurgy, innovation, and precision engineering to deliver high-performance, sustainable solutions – supported by a strong global footprint.

Our purpose is to enable **sustainable energy, reliable power and limitless motion** by moving the needle in mastering the science of metals with a responsible approach. The Group's Mission is to play to win with **innovation**, responsiveness and a passionate **commitment to long-term partnerships**. Our vision for the future is to be a multicultural, **people-centric** organization leading our core businesses by leveraging cutting-edge competencies in the science of metals and embracing **digital transformation**. Everything we do is underpinned by our core values of proactivity, integrity, meritocracy, accountability, reliability, transparency & trust.

**Our Core values: proactivity, integrity, meritocracy, accountability, reliability, transparency & trust.**

**1,400**  
EMPLOYEES



The Group has around 1,400 employees all around the world. Working with us signifies entering a team which is focused on continuous evolution, a company that measures its success in the achievement of **excellence** at each step of function and process. The attention dedicated by our Group to safeguarding the **health and safety** of its employees and to improving the environmental performance of its activities represents a key reference to the continual improvement of business reliability. We believe this is essential to ensure the long-term health of our business. FOMAS Group promotes safety and environmental protection in every aspect of its production cycle.

This mindset is the foundation on which the company builds the continuous improvement of environmental, safety and health conditions in its sites worldwide. An integrated Group **HSE management system** is the means through which this goal is pursued. In a continuous effort to reduce its impacts, FOMAS Group sustainability process adopts also **energy management best practices**. An example is the adoption of certified energy management systems and best practice sharing between the sites.

## FOMAS GROUP STRUCTURE

	EUROPE		ASIA		NORTH AMERICA	MARKETS
COUNTRY	ITALY	FRANCE	INDIA	CHINA	USA	
PRODUCTION	<ul style="list-style-type: none"> <li>• FORGINGS</li> <li>• RINGS</li> <li>• METAL POWDERS</li> </ul>	<ul style="list-style-type: none"> <li>• RINGS</li> </ul>	<ul style="list-style-type: none"> <li>• FORGINGS</li> <li>• RINGS</li> </ul>	<ul style="list-style-type: none"> <li>• RINGS</li> </ul>	<ul style="list-style-type: none"> <li>• RINGS</li> </ul>	<b>POWER GENERATION</b> powergen@fomasgroup.com  <b>AERONAUTIC, SPACE &amp; DEFENCE</b> aerospace@fomasgroup.com  <b>OIL &amp; GAS</b> oilandgas@fomasgroup.com
PLANT	<ul style="list-style-type: none"> <li>• FOMAS</li> <li>• ASFO</li> <li>• HOT ROLL</li> <li>• MIMETE</li> </ul>	<ul style="list-style-type: none"> <li>• LA FOULERIE</li> </ul>	<ul style="list-style-type: none"> <li>• BAY-FORGE</li> </ul>	<ul style="list-style-type: none"> <li>• FOMAS DALIAN</li> </ul>	<ul style="list-style-type: none"> <li>• FOMAS USA</li> </ul>	<b>INDUSTRIAL</b> industrial@fomasgroup.com  <b>METAL POWDERS</b> metalpowers@fomasgroup.com

# OIL & GAS SOLUTIONS

## GLOBAL EXPANSION AND LOCAL EXCELLENCE

In today's global market, particularly within the Oil & Gas sector, conditions are increasingly defined by volatility, uncertainty, complexity, and ambiguity (VUCA). Within such a context, the main problems customers encounter concern cost control, reliability, and on-time delivery which must occur when agreed and in compliance with the expected quality standards.

FOMAS Group's answer to such problems lies in its **global presence**: through the concept of glocalization, we can provide our customers with proximity, faster delivery times, achieving lower total costs, including ownership and emissions. All the

above is supported by a significant service level, especially when flexibility to satisfy customer needs, proactivity, availability, problem solving and complexity management are concerned.

Our approach enables our customers to benefit from cost reliability mechanisms, as we allocate forging capabilities to reduce the risks connected to the volatility and uncertainty of the market. Thanks to such an approach, the customers have understood the advantages of fostering long-term agreements and relationships, if they want to coexist and have success within the current market conditions.



## FORGINGS, ROLLED RINGS, AND METAL POWDERS

FOMAS Group manufactures open die forgings, seamless rolled rings, and metal powders, for the following Oil & Gas applications:

- Offshore and subsea applications
- Onshore and process applications
- Tubular equipment: valves, fittings and pin & box connectors

Our decades of experience in the manufacturing of industrial components have made us an essential partner to our clients: our network of **8 production sites**, strategically located across the globe (from America to Asia), allows the delivery of high integrity forgings to all our customers' worldwide locations with excellent lead times.

We share know-how within the FOMAS Group, optimizing processes and materials, minimizing cost, and maximizing product quality. Our added value is to provide turnkey solutions, from forging and ring rolling to the finished machine part.

Starting from a thorough analysis of the customer's design, then engineering the production of contour forgings close to net shape up to the finished part. All the required machining processes such as milling, lathe-machining, drilling, sewing and others can be carried out within our manufacturing units.

# FORGINGS AND ROLLED RINGS

## FORGINGS PRODUCTION RANGES

EUROPE	INDIA
Max. diameter: 5,250 mm	Max. diameter: 2,600 mm
Max. length: 13,000 mm	Max. length: 7,000 mm
Max. weight (ingot): 125 tons ESR (equivalent to 170 tons conventional ingot)	Max. weight (ingot): 30 tons
Max. shipped weight: 100 tons	Max. shipped weight: 14 tons

Data may vary by material.

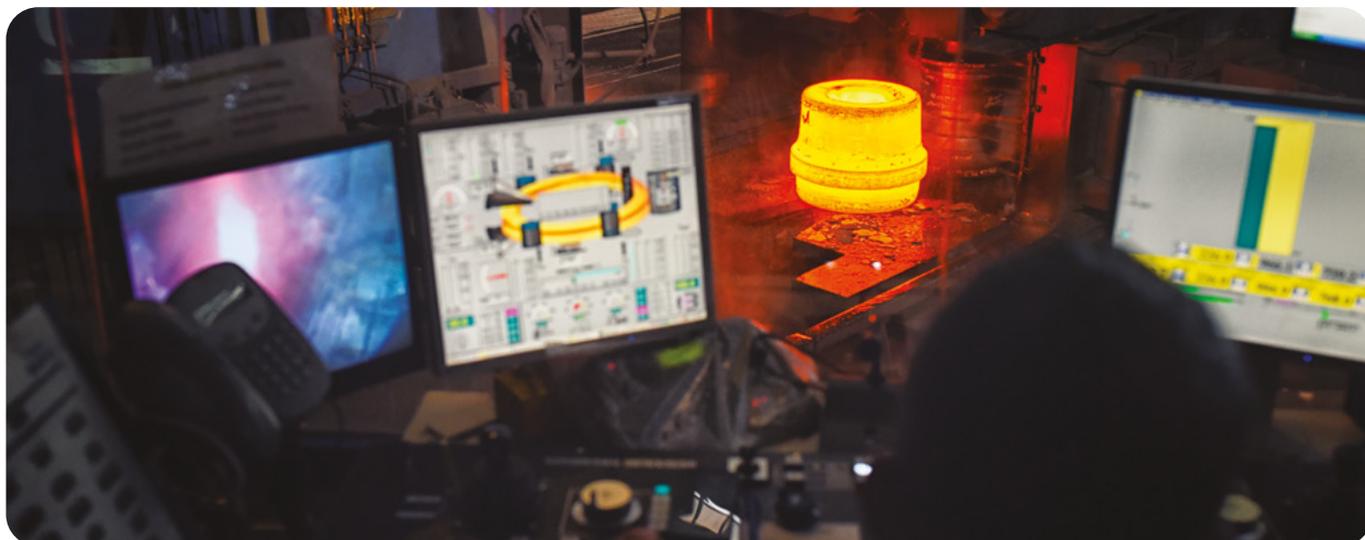
## RINGS PRODUCTION RANGES

	WEIGHT		D ext		HEIGHT	
	Kg	Pounds (lb)	mm	inches	mm	inches
EUROPE	1-15,000	2.2-33,000	100 - 7,000 <sup>1</sup>	3,9 - 275	25-1,250	0.9-49
FOMAS USA	6-1,590	13-3,500	191 - 3,048	7,5-120	35-508	1.4-20
CHINA	5-2,000	11-4,410	125 - 2,000	5 - 78.7	55-700	2.2-27.5
BAY-FORGE	250 - 25,000 <sup>2</sup>	551 - 55,100	600-5,600	23.6-220	100 - 1.000	3.9 - 39

Ranges refer only to rolling mill capabilities; data may vary by material.

<sup>(1)</sup> 2,500 max / 7,000 max depending on rolling mill

<sup>(2)</sup> Up to 5,500 diameter mm



## OFFSHORE & SUBSEA

- Spool body/Master Valve Block
- Spool body/Master Valve Block connectors
- Xmas tree components: casing/tubing hanger, wellhead housing



## PRESSURE CONTROL

- Blow Out Preventer "BOP"
- Annular BOP



## STRUCTURE

- Turret swivel core (FPSO)
- Swivel inner and outer ring (FPSO)
- Top plate (FPSO)
- Turret rail (FPSO)
- Mooring system/anchoring rod



## TURBOMACHINES

- Pump & compressor casing and cover
- Pump & compressor shaft
- Pump & compressor impeller
- Compressor wheel
- Compressor Housing



## TUBULAR EQUIPMENT

- Riser flange joint
- Pin/box connector
- Tensioning joint ring
- Flange
- Clamp



## VALVES

- Closure
- Ball
- Body (top entry included)
- Seal ring



## TURBINES

- Turbine casing and cover
- Turbine shaft
- Turbine wheel



## PROCESS EQUIPMENT

- Cylindrical shell
- Shell cover
- Tube plate
- Nozzle/shell junction ring
- Transition ring



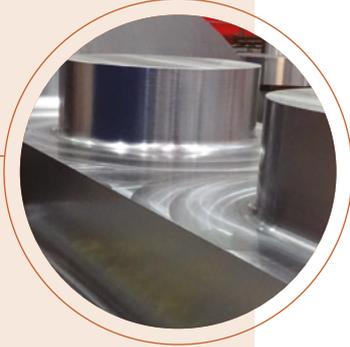
1

HEAT TREATED  
IN BLACK CONDITION



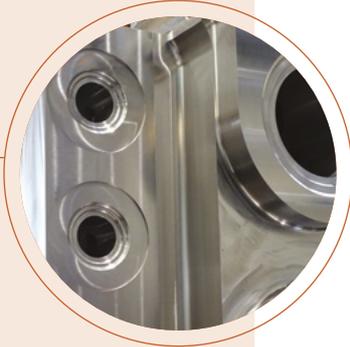
2

ROUGH MACHINED



3

PRE-CLADDED  
MACHINED



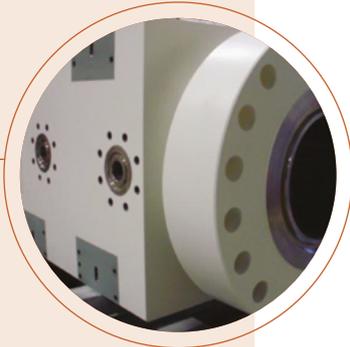
4

FULLY MACHINED  
CLADDED  
PREASSEMBLED



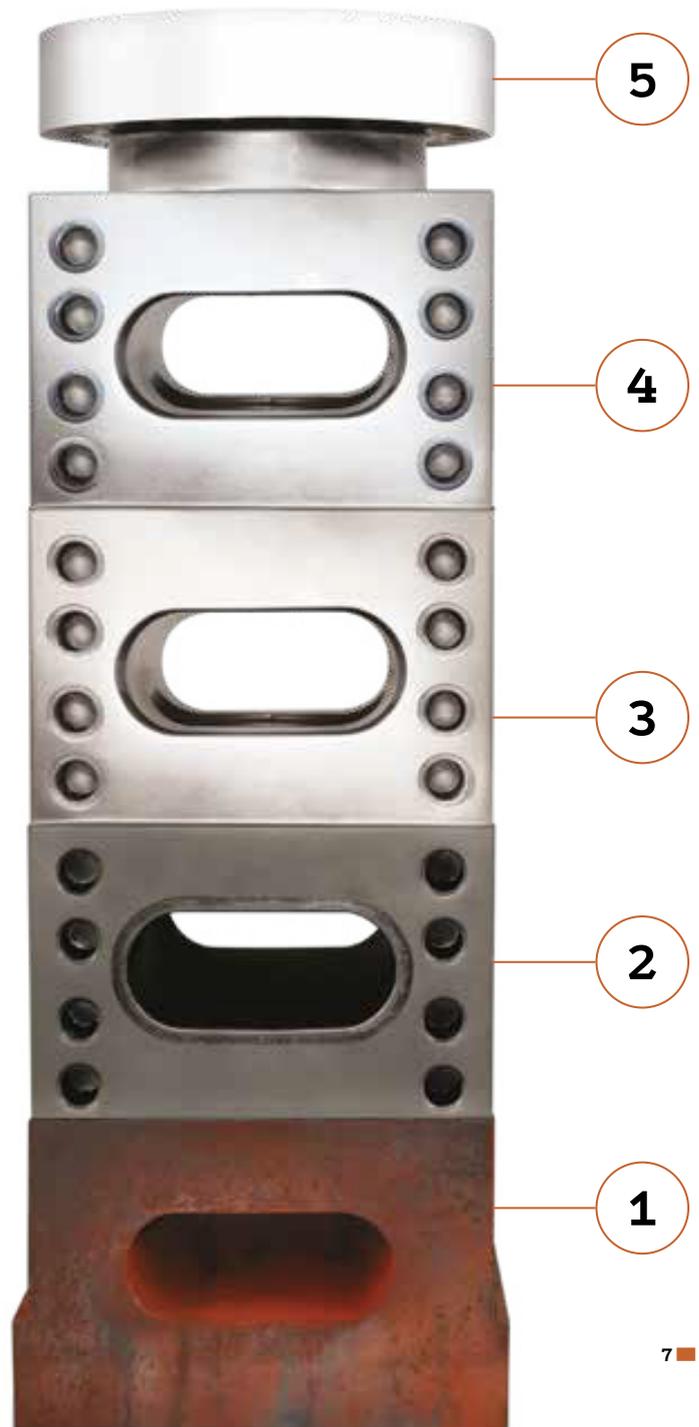
5

COATED



## ONE STOP SHOP

FOMAS Group capabilities allow us to supply goods in different delivery conditions from raw/heat treated to rough machined, from pre-cladded/cladded to coated depending on the level of **vertical integration** required by the Customer. This business model allows us to optimize the overall supply chain, providing an exclusive point of contact and assures us of the shortest possible response time to market requirements.



# METAL POWDERS

FOMAS Group produces **nickel-, iron- and cobalt-based** alloy atomized metal powders through a **VIGA** (Vacuum induction melting Inert Gas Atomization) plant. Our powders are available for Additive Manufacturing (Powder Bed Fusion, Directed Energy Deposition and Binder Jetting), Thermal Spray and HIP (Hot Isostatic Pressing) manufacturing applications. Furthermore,

we can provide four different PSD (Particle Size Distribution), based on the requests of our customers.

Our metal powders stand out with their **sphericity and flowability**, giving a competitive edge in your applications. To ensure the highest standards, each cast undergoes a rigorous testing process, involving over 20 tests.



## METAL POWDERS FOR OIL AND GAS

### Iron-based alloys

- MIMETE® M 316L
- MIMETE® M F51
- MIMETE® M F53

### Nickel-based alloys

- MIMETE® V 625
- MIMETE® V 625 NACE
- MIMETE® V 718



## PARTICLE SIZE DISTRIBUTION

### Small

0-20 µm

### Medium

15-45 µm or 20-60 µm

### Large

50-150 µm or 50-100 µm

### One size

0-150 or 0-300 µm

## APPLICATIONS

3D printing (PBF)

Welding

DED

Thermal Spray

Cladding

HIPping

## TECHNICAL SUPPORT

Thanks to our experience and expertise in metallurgy, as well as to our deep knowledge of the relevant processes, we can offer our complete **support to our customers**, during every phase of the purchasing process.

## A TAILOR-MADE APPROACH

Our approach focuses on providing our customers with customized services, ensuring **swift and flexible responses to their needs**.

# MASTERING THE SCIENCE OF METALS

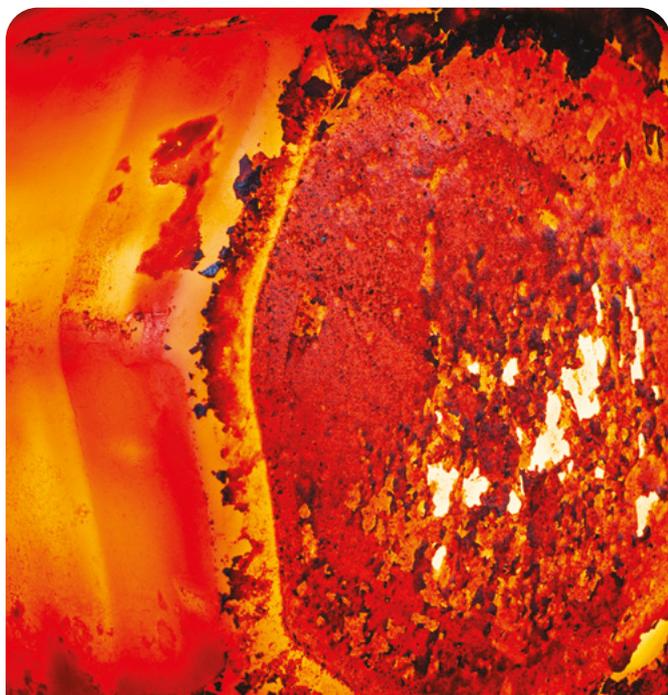
## METALLURGY

At FOMAS Group, our deep understanding of metallurgy is rooted in our history and continues to guide our future. For generations, we have cultivated and transmitted extensive knowledge of steels and non-ferrous alloys—encompassing their chemical, physical, and mechanical properties. This heritage is embodied in our slogan, “**Mastering the Science of Metals**,” which reflects our advanced **metallurgical expertise** and our **full-process mastery**: from remelting and atomization to forging and hot-rolling. This comprehensive capability allows us to maintain precise control over metal behaviour at every stage of transformation.

Our know-how also enables us to support customers in identifying alternative solutions when needed, leveraging our ability to **predict material response** during deformation and machining processes.

We apply **advanced profiling technologies** to manufacture rolled rings, shaping metal with exceptional precision to achieve geometries that closely match the final product. This approach reduces material waste, machining time, and transportation costs—enhancing overall yield while delivering components with outstanding mechanical performance.

In addition, upon request, we can provide **preassembled solutions**, delivered after final machining, to further streamline our customers’ production processes and reduce integration time.



## FORGINGS

### Presses

The forgings are processed in smaller or larger presses depending on the contours and size.

Our presses for open die forgings (all with integrated manipulators):

- 12,500 tons
- 6,000 tons
- n° 2 - 3,500 tons
- 2,000 tons

Across our facilities, we operate six state-of-the-art automatic UT stands, both vertical and horizontal, designed by FOMAS and qualified by major turbine manufacturers, as well as titanium and aluminum heat treatment lines equipped with electric drop furnaces.

## RINGS

### Rolling Mills

- 19 lines (axial/radial)

State-of-the-art rolling mills worldwide, delivering precision, reliability, and top-quality forged and rolled components for global industries.

## METAL POWDERS

- **Vacuum induction melting and inert gas atomization** ensuring the highest purity and sphericity of the powder.
- Complete **inert post processing** comprehensive of handling, packaging, air classification, and sieving facilities.

All machines are controlled by PLC panels for powder process route integration and maximum control for traceability.

## MATERIALS PRODUCTION

### Electro Slag Remelting (ESR) plant

*Production of defect-free metal ingots*

- Three ESR stands.
- New 125-ton ESR ingot equivalent to a conventional ingot of 170 tons.
- Pressurized ESR for top quality remelting of special steel & stainless steel under full inert gas atmosphere.

### Vacuum Induction Gas Atomization (VIGA) plant

*Production of metal powders*

- Able to operate at higher temperatures thanks to standard gas atomizers (argon or nitrogen), suitable for high melting point and refractory alloys.
- High-vacuum pumps for minimum content of oxygen and residuals.
- Special nozzles dedicated to specific alloys and particle size.
- Develop for maximum flexibility.



## INNOVATION: DRIVING EFFICIENCY AND SUSTAINABILITY

At FOMAS Group, innovation is at the heart of our operations. We leverage automation and digitization to stay ahead of the curve, utilizing cutting-edge software and tools such as Business Intelligence, Digital Twin, Big Data management and analysis, cloud solutions, and Artificial Intelligence.

### LEAN APPROACH FOR OPTIMAL EFFICIENCY

Our approach is centered around lean principles, aimed at minimizing waste and optimizing manufacturing processes. By streamlining our operations, we reduce inefficiencies and promote sustainability. The effective management and analysis of large datasets (mega-data) enable us to identify areas for improvement and implement targeted enhancements.

## QUALITY

The Group places quality at the core of all its operations, in every step of manufacturing and customer service. Quality means ensuring compliance with all the required standards and customer expectations in terms of performance, reliability and safety.

This commitment translates into a set of practices and standards encompassing:

- **Strict Material Control:** Careful selection of raw materials and constant monitoring of their properties.
- **Advanced manufacturing processes:** Using state-of-the-art technology and procedures to process metals.
- **Testing and continuous verification:** Each product goes through an extensive testing process to verify that it complies with all the requirements and specifications.
- **International certifications and standards:** Compliance with international standards and obtaining relevant certifications that attest to the quality of FOMAS Group's products and processes because each market has its own dedicated certification requirements and standards.
- **Continuous employee training:** Cyclic training on new manufacturing methods, technologies and quality standards to ensure that our staff is always up to date with the best practices in the industry.
- **Customer feedback and continuous improvement:** FOMAS Group places great importance on customer feedback as a tool for an incremental enhancement process. Through the analysis of feedback, the company strives to refine its processes and products to better meet market needs.

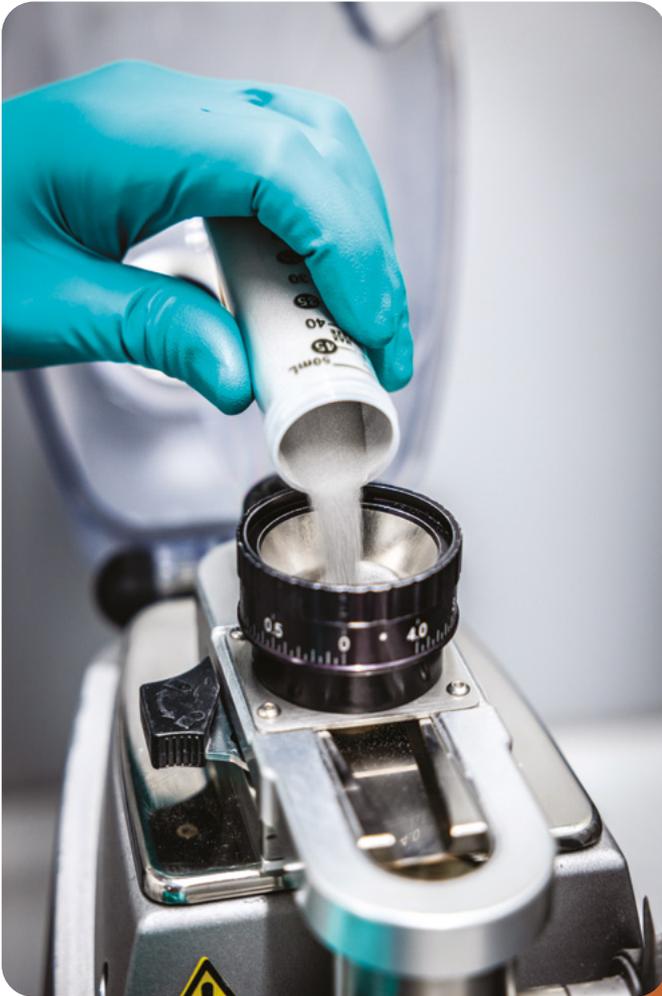
### STATE-OF-THE-ART TECHNOLOGY FOR SUPERIOR QUALITY

As a global leader in the production of forgings, seamless rolled rings, and metal powders, FOMAS Group is committed to driving growth and innovation.

In 2025, FOMAS Group launched the implementation of a 5-ton controlled-atmosphere furnace with vacuum induction melting (VIM) capabilities, dedicated to processing superalloys. The system is expected to be fully operational in 2027. This cutting-edge technology will enable us to achieve unparalleled control over metal quality, develop tailored melting practices for specific alloy compositions, and further support our circular economy goals.



## LABORATORIES



## IN-HOUSE LABORATORIES

FOMAS Group is equipped with two testing laboratories accredited by ACCREDIA, the Italian national accreditation body, in accordance with ISO/IEC 17025 requirements. One of them is located in our metal powders production facility.

The laboratories are equipped with cutting-edge technology and precision instruments, enabling comprehensive testing, examination, and analysis of materials and final products. We perform comprehensive chemical, morphological, physical, metallographic, and mechanical assessments to uphold the highest quality standards.

Our quality tests guarantee compliance with industry standards and ensure the long-term performance and reliability of our products under various stress regimes and usage conditions. The laboratories are added value that underlines the Group's commitment to providing superior quality and highly reliable solutions, meeting the most stringent requirements of our customers.

### OUR CERTIFICATION

FOMAS Group's plants hold various certifications that demonstrate compliance with international standards for quality, safety, and environmental responsibility. These include:

- ISO 9001
- ISO 14001
- ISO 45001
- ISO 50001
- ISO 29001
- ISO 3834-2



Certifications may vary by production site. For a complete list of certifications and accreditations, scan the QR code to access our dedicated webpage.

# SUSTAINABILITY

Our sustainability strategy is anchored on well-defined pillars that set the framework for short, medium, and long-term targets across departments. This strategic approach enables us to integrate sustainability into every facet of our operations.

## THE PILLARS OF OUR ESG STRATEGY:

1



Mastering the science of metals

2



Awareness and commitment for the planet

3



People-centric

4

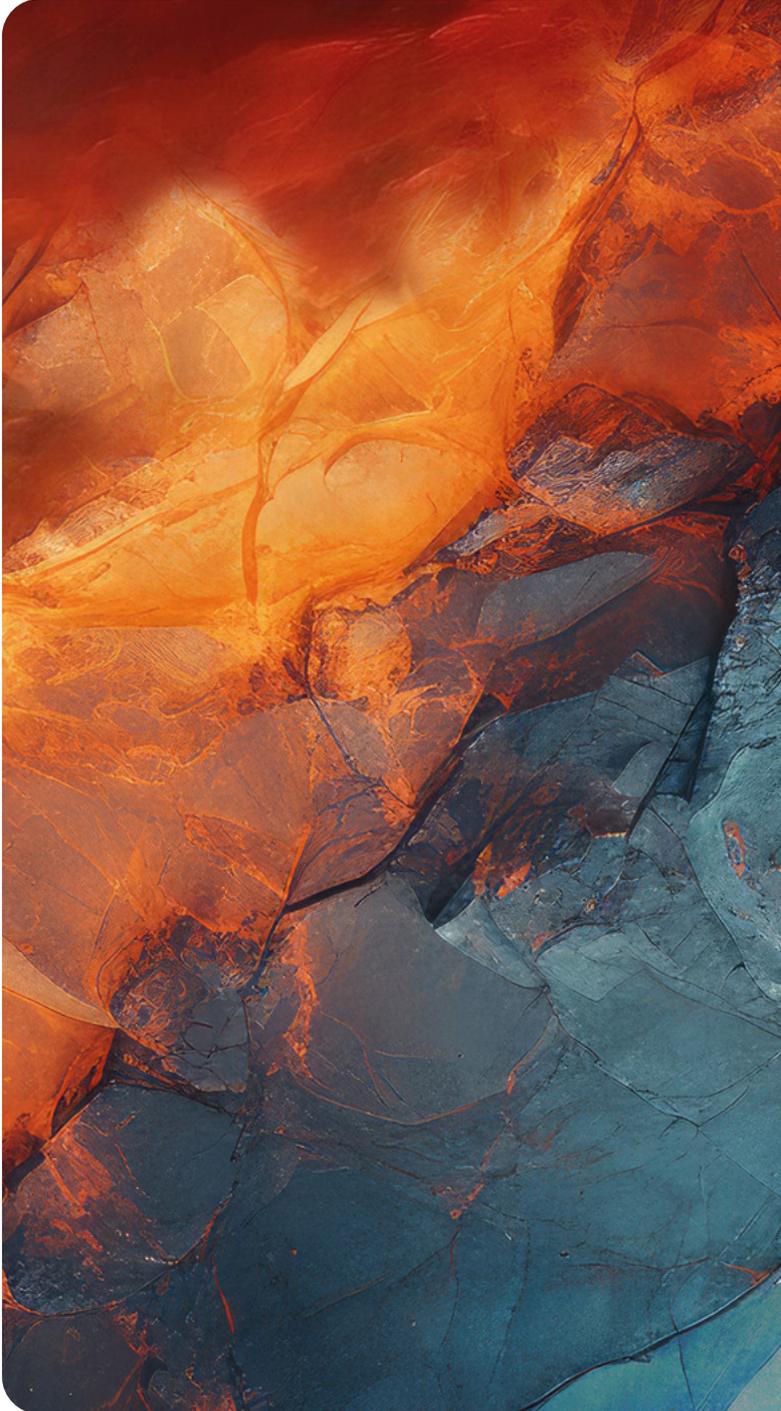


Creating shared value for the community

5



Embracing the change with our partners



## MATERIALS - Special steels, nickel and titanium alloys

### AUSTENITIC

A182 304/304H  
 A182 F316  
 A182 F316 LN  
 A182 FXM 11-19  
 A182 F347  
 A182 F321  
 A182 F44  
 A182 F49

### SUPER-ALLOYS

Inconel 625  
 Inconel 718  
 Inconel 825  
 Incoloy 800/800H  
 A286  
 Nitronic 263  
 Hastelloy X  
 Waspalloy

### CARBON AND LOW ALLOY STEELS

A105  
 A350 LF2  
 A350 LF3  
 A350 L52  
 A350 L60

### CARBON AND LOW ALLOY STEELS

A350 L65  
 A350 L70  
 A182 F11  
 A182 F22  
 A707 L5/3W  
 AISI 4130  
 AISI 4140  
 AISI 8630

### DUPLEX & SUPERDUPLEX

A182 F51  
 A182 F53  
 A182 F55  
 A182 F61

### MARTENSITIC

17-4PH  
 15-5PH  
 F6A  
 F6NM  
 F91  
 F92

### ALUMINUM

Series 7XXX  
 Series 2XXX  
 Series 5XXX

### TITANIUM

Grade 2 and 5

Other materials and alloys are available on request.



## REFERENCES

### ONESUBSEA

Main components	Materials
Spool body/Master valve block	F22
Annulus wing block	8630
Outer sleeve connector	8630/F22
Unlock ring connector	8630/F22
Lower body connector	8630/F22
Top support ring connector	8630/F22
Housing compressor	F51



### SLB

Main components	Materials
BOP (single, double, triple)	F22
BOP (annular)	8630
<i>Riser flanges</i>	
<i>Top Plate, Piston, Body</i>	
<i>Upper and Lower Housing</i>	
<i>Bonnet</i>	
<i>Collect Segments</i>	F51
<i>Clamp</i>	
Diverter	
Manifold	
Valve	
<i>Closure</i>	LF2/A105
<i>Ball</i>	F60/F65
<i>Body</i>	LF2/A105 /316/F51/F55
<i>Seal ring</i>	In625/718





### NATIONAL OILWELL VARCO

Main components	Materials
BOP (single, double, triple)	F22
BOP (annular)	4130
<i>Piston</i>	
<i>Body</i>	
<i>Upper and Lower Housing</i>	
<i>Riser flanges</i>	
Internal/external housing	

### BAKER HUGHES

Main components	Materials
BOP (single, double, triple)	F22
BOP (annular)	8630
<i>Subsea wellhead</i>	4130
<i>Tension ring</i>	
	INC0718
	M152
<i>Aeroderivative Gas Turbines</i>	HASTELLOY X
	X22CrMoWNi
	304 SS
	316SS
	INC0718
<i>Centrifugal Compressors</i>	17-4 PH
	F22
	LF2

### TECHNIP FMC

Main components	Materials
Xmas tree	F22
Spool body	8630
Caisson separator booster	

## INNOVEX

Main components	Materials
Casing hanger	8630
Wellhead housing	4130
Body hanger	4140
Looking ring	4330
Actuator sleeve	
Tubing hanger	In718

## SBM OFFSHORE

Main components	Materials
Rail	F51
Turret-swivel core	4130
FPSO	4140
<i>Axial Bogie</i>	F316
<i>Guiding whell</i>	
<i>Radial Bogie</i>	



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**EVERLLENCE**

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Main components	Materials
Compressor body	F51
Centrifugal impeller	In718

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**SIEMENS**

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Main components	Materials
Centrifugal impeller	17-4 PH
Bullgears	In718
Casing/housing	F6NM

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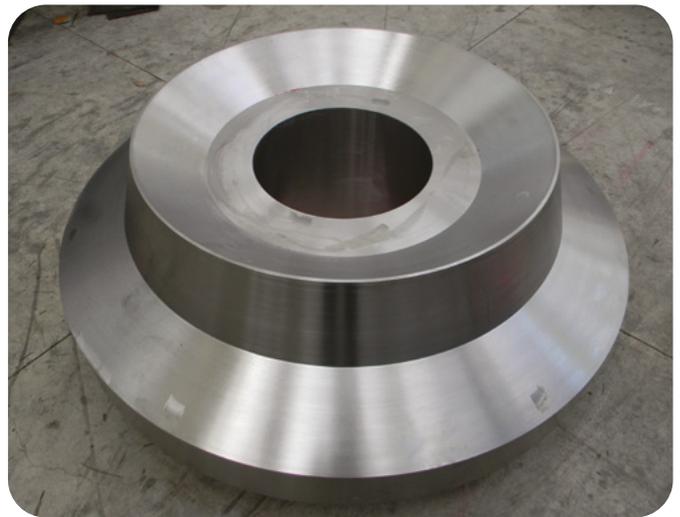
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**SULZER PUMPS**

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Main components	Materials
Barrel pump	F53

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**SOLAR**

Main components	Materials
Stator ring	In718
Diaphragm	In600
Clamp ring	In901
Rim Seal	Incoloy 909
Nozzle support	X12Cr13
Seal plate ring	X22CrMoWNiV
Housing ring	304 SS
Exhaust flange ring	316SS



**FLOW CONTROL TECHNOLOGIES**

Main components	Materials
Valve body	In625



**EMERSON/SEMPELL**

Main components	Materials
Valve body	20MNNiV5-1
Valve cover	20MNNiV5-1

**TYCO VALVES**

Main components	Materials
Valve body	F22
	F51



**HEAT EXCHANGERS (VARIOUS CUSTOMERS)**

Main components	Materials
Tube plate (400 mm thickness)	F22
	F11
	F304/F304 L



### Contact Us

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